The following details the process to set up EOR Data out on the INSIGHTqcx controller.

- From the controller browser go to **SETTINGS > EOR DATA OUT**
- **ENABLE** the protocol using the slider



- Choose ETHERNET EOR (ENET EOR) or SERIAL EOR (SER-EOR) and choose the desired END OF RECORD criteria (Null, CR, LF or CR/LF). CR/LF is most common and helps to separate the records coming out of the controller so it will be easier to understand.
- Also, choose the desired **DELIMITER.**

EOR Data Out				
	Enable			
	Enable Logs			
	Select Source		ENET-EOR -	
	Port #		1069	
	Controller ID		1	
	Delimiter		Comma (,) 🗸	
	End Of Record		CR/LF -	
	EOR Parameter Selection			

- There's a default string defined in the controller, if you want to change it, click on **EOR PARAMETER SELECTION**
- The EOR Parameter Selection Window will open:

EOR Parameters					
Select All		++			
Cycle Number					
Power head Cycle	Power head Cycle Number				
Spindle Number					
Pset Number					
💟 Date					
🗹 Time					
Cycle Result					
Peak Torque					
Torque Result					
Torque Units					
Peak Angle					
Angle Result					
Act	Cancel	1			

- Click on the check boxes to add or remove data for your desired data string.
- You can modify the order of the data in the string by using the green up/down arrows.
- Next, click on **APPLY** and **SAVE** in the main screen.
- The controller will now send the defined string at the end of every rundown.