1. After Pairing the tools to the controller, from the Main Menu, go to Wireless Tools.

Wireless Tools		
Radio Settings		(ightarrow
LAN Settings		()
1. miketest1	(i)	٢
2. XXXXX00000	(in)	٢
Available Tools (8)	Pair	

2. For each tool, go to the Tool Settings screen.

Wireless Tools	
Radio Settings	\ni
LAN Settings	()
1. miketest1	
2. XXXXX00000	(iii) (iiii)
Available Tools (8)	Pair Di

3. Enable IP Aliasing and assign the tool IP Address.

← Tool Settings	8
miketest1	\bigotimes
Apply Tool Settings	Available files
MAC Address	00:00:02:31:23:85:02
Enable IP Aliasing	
Alias IP Address	192.168.1.104
Tool IP not re	eachable.
Job Selection	Internal-Controller
Boot Job	
Persist IO State on Disconnect	
Model Number	QXXD2AT027ES06
Serial Number	miketest1

Note: The tool IP Address has to be in the same subnet as the IP Address of the first Ethernet port (Port 0).

4. From the Main Menu, go to Settings->EOR Data Out

	Home		7 1
	Job		261
	Pset	\mathbf{v}	30
•	Wireless Tools		angle
•	Accessories		TN
O	Result >		
	Settings	Date & Time	
U.	Tool General Setting	System Initialization	S
	Logs ►	Ethernet Settings	
	Diagnostics	EOR Data Out	
?	System Maintenance	BCODE / VIN	
	User Management	PF-OP	
	About	FRD-OP	
		PFCS	
		VW-XML	
		AC-ToolsNet	
		ТҮТ-РҮ	
		Digital IO	
		Fieldbus	

5. Select a tool and Enable Protocol and Communication Logs, set Source, Port #, Controller ID, Delimiter, and End of Record.

EOR Data Out	miketest1	Ō	•
Enable Protocol			
Communication Logs			
Source	ENET-EOR		
Port #	1069		
Controller ID	1		
Delimiter	Comma (,)		
End Of Record	Null		
	EOR Para	meter Sele	ection

6. Select the EOR Parameter Selection and select the required parameters and Apply.

EOR Parameters		efault List
Cycle Number	J	
Power head Cycle Number	٩	1
Spindle Number		
Pset Number		1
Date		1
Time		1
Cycle Result		1
Peak Torque		1
Torque Result		1
Torque Units	٩	1
Peak Angle		Ť
	Apply	Cancel

7. Click on the Save icon to save settings.

EOR Data Out	miketest1	60
Enable Protocol		
Communication Logs		
Source	ENET-EOR	
Port #	1069	
Controller ID	1	
Delimiter	Comma (,)	
End Of Record	Null	
	EOR	Parameter Selection

- 8. Follow the same procedure for all tools.
- 9. If the tools are going to have the same Setup Parameters, you can use the Copy feature.
- 10. Select the tool. Then select the Copy icon. The Copy Settings From screen will open.

EOR Data Out	XXXXX00000	
Enable Protocol		
Communication Logs		

11. On the Copy Settings From screen, select the tool you are copying from, and then select the Copy button.

EOR Data Out	Copy settings from	X00000	
Enable Protoc	• miketest1		
	• XXXXX00000		
	Copy Close		

12. To save the settings select the Save icon.

EOR Data Out	XXXXX00000		60
Enable Protocol			\sim
Communication Logs			
Source	ENET-EOR		
Port #	1069		/
Controller ID	1		/
Delimiter	Comma (,)		
End Of Record	Null		
		EOR Paran	neter Selection

13. Below is EOR Data for 2 tools.

